
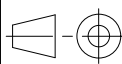
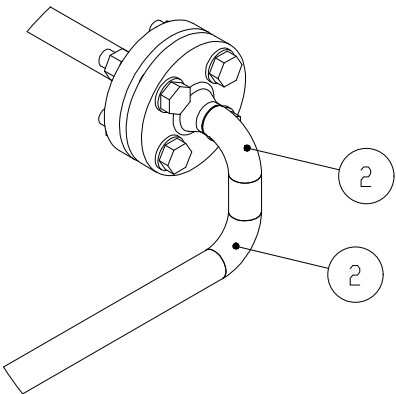


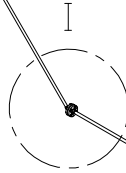
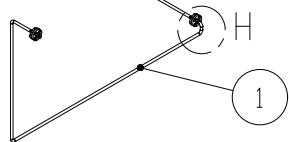
Nº	MATERIAL										QTY
1	PIPE DN15 THICKNESS 3.2MMS CS P235TR1 EN10216-1 (SEAMLESS)										42m
2	ELBOW 90° DN15 THICKNESS 3.2MMS RADIUS 3D BW CS P265GH EN10253-1										11
3	ELBOW 45° DN15 THICKNESS 3.2MMS RADIUS 3D BW CS P265GH EN10253-1										5
4	WN FLANGE DN15 PN16 BW P235TR1 EN1092-1 TYPE 11 (DIN2633)										20
5	GASKET DN15 PN16 3MMS DIN2690 KLINGERSIL C-4430										10
6	BOLTS M12X60 8.8 DIN933 CS ZN										40
7	NUTS M12 8 DIN934 CS ZN										40
8	GROWER WASHERS M12 DIN127 CS ZN										40

Rev.	Modification				Date	Name
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Tolerance for dimensions without tol. according to ISO 2768-mK				Date	Name	Material					
More than	0.5	3	6	30	120	400	1000	2000	Drawn		
Less	3	6	30	120	400	1000	2000	4000			
Machine Tool	±	±	±	±	±	±	±	±	Checked		Weight (kg)
Welded	0.1	0.1	0.2	0.3	0.5	0.8	1.2	2	Verified		352.38
Customer:	0.5				1	1.5	2	3	Format: 6	Title	
ALINVEST				Scale: 1:60		BILLETS AND STRIP CASTING					
				Project Methode:		Part Number				Revision	
						2558-3312-TMT-ESR20-02					
						Customer Number				Sheet 1/2	

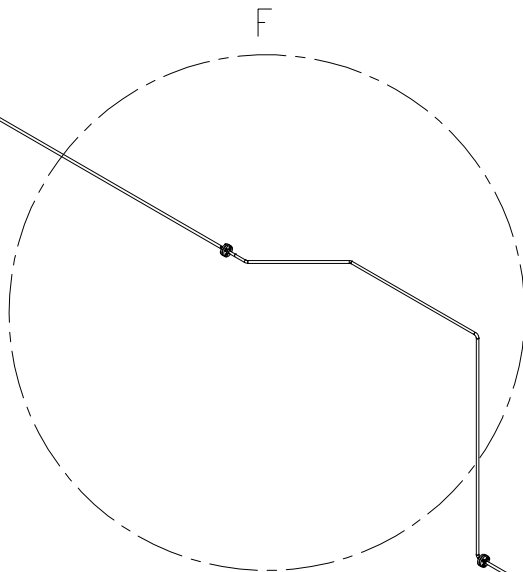


DETAIL H  
SCALE 1 : 5



3

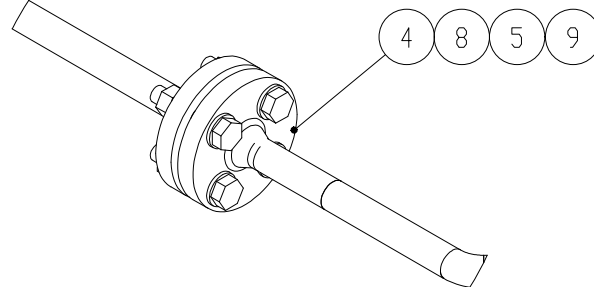
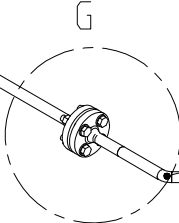
1



DETAIL F  
SCALE 1 : 15

3

3



DETAIL G  
SCALE 1 : 5

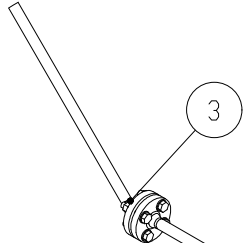
2

4

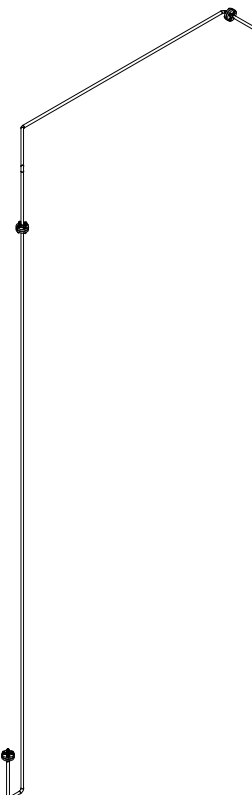
8

5

9



DETAIL I  
SCALE 1 : 15



Rev.	Modification							Date	Name
Tolerance for dimensions without tol. according to ISO 2768-mK									
More than	0.5	3	6	30	120	400	1000	2000	
Less	3	6	30	120	400	1000	2000	4000	
Machine Tool	±	±	±	±	±	±	±	±	
Welded	0.1	0.1	0.2	0.3	0.5	0.8	1.2	2	
Customer:	0.5 1 1.5 2 3							Format: 6	

ALINVEST

insertec

Furnaces & Refractories

Project Methode:

Scale: 1:60

Title

BILLETS AND STRIP CASTING

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Part Number

2558-3312-TMT-ESR20-02

Revision

Customer Number

Sheet

2/2

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Drawn	Date	Name	Material
Checked			Weight (kg)
Verified		BU	352.38

SECTION D-D  
SCALE 1 : 40

SECTION C-C  
SCALE 1 : 40